

**Core Capabilities**

- Industry leader in value providing a single source for engineering/design, casting, machining, finishing, powder coating & assembly. Flexible & responsive.
- In-house design & engineering works closely with you. Design/produce complex parts w/ tight specs. Design & engineer cost OUT of the part from the beginning.
- Engineer thin wall part designs, parts requiring inserts, magnets, hubs and parts with multiple cores and slides. Mold flow and thermal analysis, and we will visit you on-site and perform tool testing WITH our tool makers 1<sup>st</sup>.
- Self-contained *lean-based* casting cells w/ 150 ton hot to 800 ton cold chamber. Melt at each machine providing max flexibility. Automated die spray and metal delivery.
- Manufactured in the USA & sourced globally
- 99.9% on-time-delivery & 4 year “Excellent” rating with our largest customer John Deere
- State of the art secondary machining, deburring, assembly, & finishing
- In-House tool room & repair equates to less downtime
- Quality
  - ISO 9000 compliant quality system
  - Individual part quality plans based on characteristics
  - Production Part Approval Process for all parts
  - First shot - In process - Last shot inspection system
  - CMM capabilities
  - Real time X-Ray capabilities
  - Process capability studies identify CpK values
  - Surface finish profilometer
  - Variable &/or attribute gauging for each project

**Key Company Information:**

**Business Type:**

- Federal – Small
- Woman-owned-WOSB, EDWOSB
- Registered Iowa corporation

**Special Equipment:**

- 150 Hot-800 Ton Cold Chamber
- Individual Holding Furnaces
- 4 Vibratory De-burring machines
- Precision CNC Lathes/Mills
- Powder Coating Line

**Materials:**

- A360, A380, B390
- Zamak 3, Zamak 7
- ZA8, ZA12, ZA27
- ACuZinc 5, ACuZinc 10

**Credit Card Accepted:** Yes

**Geographical Area:** Midwest & Beyond  
**In business since 1938**

***Previous SBA Iowa Small Business Person of the year***

**Key Staff:**

Joanne Stockdale, President/Owner  
Jeff Skalbeck, General Manager

**Member:** NADCA

**DUNS Number:** 007274715

**CAGE Code:** 41424

**NAICS Codes:**

331523, 332710, 332812,

**FSG codes:**

25, 29, 59,

**Project Performance: 2011**

**Top 4 Customers-99.9% On-Time Delivery**

- John Deere-Seeding: 334,714 pcs; \$2,541,300
- John Deere-Harvest: 268,404 pcs; \$1,498,500
- Centro: 192,184 pcs; \$1,485,700
- McLaughlin: 68,876 pcs; \$794,500

**Contact Information:**

Jeff Skalbeck  
General Manager  
Northern Iowa Die Casting, Inc.  
702 East Railroad  
Lake Park, IA 51347

Phone: 712-832-3661

Fax: 712-832-3665

[www.nidcinc.com](http://www.nidcinc.com)